

# Tolerances for Cylindrical Gear Teeth

## Tolerances for Tooth Trace Deviations

**DIN**  
**3962**  
Part 2

Toleranzen für Stirnradverzahnungen; Toleranzen für Flankenlinienabweichungen

### 1 Scope

The tolerances listed in this Standard apply to the amounts of the deviations defined in DIN 3960.

It contains tolerances for:

- tooth trace total deviation  $F_p$
- tooth trace angle deviation  $f_{\alpha p}$
- tooth trace form deviation  $f_{\alpha r}$

*desvio total traço dentario = 9,069*  
*n do angulo = 9,066*  
*desvio da forma do traço do dente = 9,036*

### 2 Other relevant Standards

- DIN 3960 Definitions and parameters for cylindrical gears and cylindrical gear pairs with involute teeth
- DIN 3961 Tolerances for cylindrical gear teeth; bases

### 3 Tolerance data

Tolerances in  $\mu\text{m}$

Gear tooth quality	Deviation												
	1	2	3	4	5	6	7	8	9	10	11	12	
Face width $b$ in mm	up to 20	2,5	3,5	4,5	5,5	7	9	13	18	28	45	71	110
		2	2,5	3	4	6	8	11	16	25	38	56	90
		1,5	2,5	3	3,5	4,5	5,5	7	9	14	25	40	63
	over 20 up to 40	3	4	5	6	8	10	15	20	32	50	80	125
		2	2,5	3,5	4,5	6,5	9	13	18	28	40	63	100
	over 40 up to 100	2	3	4	5	6	7	9	12	18	28	45	71
4		5	6	8	10	12	18	28	40	63	100	160	
over 100 up to 160	2,5	3	4	5	7	10	14	20	28	45	71	110	
	3	4	5	6	7	9	12	18	28	45	63	110	
over 160 <sup>1)</sup>	5	6	8	10	12	16	22	32	50	80	125	200	
	3	3,5	4,5	6	8	11	16	22	32	50	80	125	
over 160 <sup>1)</sup>	4	5	7	8	9	12	16	25	40	63	100	160	
	5	6	8	10	12	16	22	32	50	80	125	200	
over 160 <sup>1)</sup>	3	3,5	4,5	6	8	11	16	22	32	50	80	125	
	4	5	7	8	9	12	16	25	40	63	100	160	

*Fp - 100 total incl. gears*  
*f<sub>αp</sub> - 100 forma perfil \**  
*f<sub>αr</sub> - 100 total perfil*

<sup>1)</sup> For gears with  $b > 160$  mm tooth trace tolerances other than those stated in the Table can also be agreed. See also DIN 3961, August 1978 edition, Section 5.2

For Explanations see DIN 3962 Part 1

In particular use by gears in respect of this standard.  
 It is not to be used for gears having parameters of the  
 standard for gears in this standard.

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über Beanspruchung  
 Festigkeit, Dauerfestigkeit

3962

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### 3962:

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    *"The" Revised Statutes, Codes and General Laws of the State of New York ... in Force on January 1st, 1902 ...* New York (State),Clarence Frank Birdseye,1901    **The Revised Statutes, Codes and General Laws of the State of New York** New York (State),1901    **Japanese War Crimes and Related Topics: A Guide to Records at the National Archives** United States. National Archives and Records Administration,200? This finding aid will help researchers interested in Japanese war crimes war criminals and war crimes trials to navigate the vast holdings of the U S National Archives and Records Administration at College Park NARA It will also be useful to anyone interested in military intelligence political diplomatic economic financial social and cultural activities in the Far East during 1931 1951 as well as to those searching for information regarding Allied prisoners of war the organization functions and activities of American and Allied agencies and the Japanese occupation of countries and the American occupation of Japan While not aimed at researchers interested in the strategic and tactical military and naval history of the war in the Far East this finding aid may nevertheless be useful to those with such interests if only to identify record groups and series of records that may bear on those topics This finding aid covers records from over twenty record groups and includes materials declassified under the Japanese Imperial Government Disclosure Act of 2000 P L 106 567 as well as records that were never classified and those declassified before the passage of the Disclosure Act Because the process of identifying declassifying accessioning and processing of records under the Act is taking place as this finding is being compiled late arriving records may not be identified in this finding aid Researchers should consult the IWG Web site <http://www.archives.gov/iwg> for a complete and up to date list of records declassified under the Japanese Imperial Government Disclosure Act Federal agencies involved in the identification and declassification of relevant classified records ascertained that there were relatively few pertinent records that were still classified Most relevant records were either never classified or were declassified decades before the Act and were already in NARA s custody While this finding aid s coverage is broad it is not comprehensive Researchers may find other relevant series of records within the record groups mentioned or not mentioned Researchers are encouraged to use other finding aids and consult with NARA staff to locate records of interest In addition the National Archives at College Park holds nontextual records such as still photographs and motion pictures that researchers may want to examine Other NARA facilities hold many records and donated material related to World War II including records related to the subjects covered in this finding aid This is particularly true of the Franklin D Roosevelt the Harry S Truman and the Dwight D Think of archives as vast mountain ranges of records with the archivists guiding the expeditions Explorations on familiar well trodden paths produce new

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*Legislative Index and Table of Sections Affected* California. Legislative Counsel Bureau, California. Legislature, 1973

**Annual Report** New York (State). Department of Labor. Bureau of Statistics, 1889

Official Gazette of the United States Patent and Trademark Office ,1976

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## Table of Contents 3962

1. Understanding the eBook 3962
  - The Rise of Digital Reading 3962
  - Advantages of eBooks Over Traditional Books
2. Identifying 3962
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 3962
  - User-Friendly Interface
4. Exploring eBook Recommendations from 3962
  - Personalized Recommendations
  - 3962 User Reviews and Ratings
  - 3962 and Bestseller Lists
5. Accessing 3962 Free and Paid eBooks
  - 3962 Public Domain eBooks
  - 3962 eBook Subscription Services
  - 3962 Budget-Friendly Options
6. Navigating 3962 eBook Formats
  - ePub, PDF, MOBI, and More
  - 3962 Compatibility with Devices
  - 3962 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 3962
  - Highlighting and Note-Taking 3962
  - Interactive Elements 3962
8. Staying Engaged with 3962

- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 3962
9. Balancing eBooks and Physical Books 3962
- Benefits of a Digital Library
  - Creating a Diverse Reading Collection 3962
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 3962
- Setting Reading Goals 3962
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 3962
- Fact-Checking eBook Content of 3962
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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